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| COVANCE Form 4 | | | | | | | | | | | | | |
|--|--|--|--|--|-----|--------------------|--------|-----------------|---|---|--|--|--|
| | | | | | | | | | | OMB AP | PROVAL | | |
| | | | | URITIES AND EXCHANGE COMMISSION | | | | | | OMB | 3235-0287 | | |
| Check t if no lor subject Section Form 4 Form 5 obligati | nger to 16. or Filed put | STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF SECURITIES Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, | | | | | | | | | Number: January 31 Expires: 2005 Estimated average burden hours per response 0.5 | | |
| may con See Inst 1(b). (Print or Type | ntinue. Section 176 | | | • | | • | - | ty Act of 1940 | 1935 or Section | | | | |
| | | | | | | | | | | | | | |
| Keller Deborah L S | | | Symbol | 21 ISSuel I fulle und Tiener of Trading | | | | | 5. Relationship of I ssuer | tionship of Reporting Person(s) to | | | |
| (Last) | (First) (| Middle) | 3. Date of Earliest Transaction (Check | | | | | all applicable) | | | | | |
| COVANC CENTER | E INC., 210 CAR | NEGIE | (Month/ 12/05/ | | ar) | | | | Director _X Officer (give t below) Corp. Exect | | Owner r (specify ident | | |
| | (Street) | | 4. If Am Filed(M | | | Date Origin ar) | al | 1 | 5. Individual or Joi Applicable Line) _X_ Form filed by Oi | ne Reporting Per | son | | |
| PRINCET | ON, NJ 08540-62 | 33 | | | | | | - | Form filed by Mo Person | ore than One Rep | porting | | |
| (City) | (State) | (Zip) | Ta | ble I - N | on- | Derivative | e Secu | rities Acqu | ired, Disposed of, | or Beneficiall | y Owned | | |
| 1.Title of Security (Instr. 3) | 2. Transaction Date 2A. Deemed (Month/Day/Year) Execution Date, if any (Month/Day/Year) | | | 3. 4. Securities Acquired (A) TransactionDisposed of (D) Code (Instr. 3, 4 and 5) (Instr. 8) (A) or | | | | | or 5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4) | 6.7. Nature of IndirectForm:BeneficialDirect (D)Ownership or Indirect(I)(Instr. 4)(I)(Instr. 4) | | | |
| Common | 12/05/2014 | | | Code | V | Amount | (D) | Price | | | | | |
| Stock | 12/05/2014 | | | М | | 400 | А | \$ 62.65 | 58,816 | D | | | |
| Common Stock | 12/05/2014 | | | М | | 4,600 | А | \$ 81.4 | 63,416 | D | | | |
| Common Stock | 12/05/2014 | | | М | | 13,500 | А | \$ 58.37 | 76,916 | D | | | |
| Common Stock | 12/05/2014 | | | М | | 3,500 | А | \$ 69.01 | 80,416 | D | | | |
| Common Stock | 12/05/2014 | | | S | | 17,770 | D | \$ 103.1314 | 62,646 | D | | | |

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Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

| 1. Title of Derivative Security (Instr. 3) | 2. Conversion or Exercise Price of Derivative Security | 3. Transaction Date (Month/Day/Year) | 3A. Deemed Execution Date, if any (Month/Day/Year) | 4. 5. Number of TransactiorDerivative Code Securities (Instr. 8) Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5) | | 6. Date Exercisable and Expiration Date (Month/Day/Year) | | 7. Title and Amount of Underlying Securities (Instr. 3 and 4) | | |
|---|---|---|---|--|-----|--|---------------------|---|-----------------|-------------------------------------|
| | | | | Code V | (A) | (D) | Date Exercisable | Expiration Date | Title | Amount or Number of Shares |
| Stock Option (Right to Buy) | \$ 62.65 | 12/05/2014 | | М | | 400 | 02/22/2010 | 02/21/2017 | Common Stock | 400 |
| Stock Option (Right to Buy) | \$ 81.4 | 12/05/2014 | | М | | 4,600 | 02/21/2011 | 02/20/2018 | Common Stock | 4,600 |
| Stock Option (Right to Buy) | \$ 58.37 | 12/05/2014 | | М | | 13,500 | 02/17/2014 | 02/16/2021 | Common Stock | 13,500 |
| Stock Option (Right to Buy) | \$ 69.01 | 12/05/2014 | | М | | 3,500 | <u>(1)</u> | 02/18/2023 | Common Stock | 3,500 |

Reporting Owners

| Reporting Owner Name / Address | Relationships | | | | | | | |
|---|---------------|-----------|--------------------------------------|-------|--|--|--|--|
| F | Director | 10% Owner | Officer | Other | | | | |
| Keller Deborah L COVANCE INC. 210 CARNEGIE CENTER PRINCETON, NJ 08540-6233 | | | Corp. Executive Vice President | | | | | |

Signatures

/s/ Ross A. Hyams, Power of Attorney

12/09/2014 Date

**Signature of Reporting Person

Explanation of Responses:

* If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

(1) The option vests in four equal annual installments with the first installment vesting February 17, 2014.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.