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PEIRCE RO	GER D									
Form 4										
November 1	8, 2004									
FORM 4 UNITED STATES SECURITIES AND EXCHANGE COMMISSION							OMB AF	PROVAL		
	UNITE) STATES		RITIES A shington,			NGE C	OMMISSION	OMB Number:	3235-0287
Check th									Expires:	January 31,
if no longer subject to Section 16. Form 4 or				NGES IN BENEFICIAL OWNERSHIP OF SECURITIES				Expires. 200 Estimated average burden hours per response 0.		
Form 5 obligatio may cont <i>See</i> Instru 1(b). (Print or Type I	ns Section 17 inue. action	7(a) of the	Public U		ling Con	npany	y Act of	e Act of 1934, 7 1935 or Section 0		
	ddress of Reportin	g Person <u>*</u>	Symbol	r Name and E INC [A		Tradii	ng	5. Relationship of Issuer		
(Last)	(First)	(Middle)		f Earliest Tr	-			(Check	k all applicable	
``´	AIRWAY HEIC	```	(Month/D 11/17/2	Day/Year)	ansaction			X Director Officer (give below)		Owner er (specify
	(Street)		4. If Ame	ndment, Da	te Origina	1		6. Individual or Jo	int/Group Filin	g(Check
MEQUON,	WI 53092-2200)		nth/Day/Year)	-			Applicable Line) _X_ Form filed by C Form filed by M Person	One Reporting Pe	rson
(City)	(State)	(Zip)								
(eny)	(State)	(Zip)	Tabl	e I - Non-D	erivative	Secur	ities Acq	uired, Disposed of	, or Beneficial	ly Owned
1.Title of Security (Instr. 3)	2. Transaction Da (Month/Day/Yea	r) Executio any	med on Date, if Day/Year)	3. Transactio Code (Instr. 8) Code V	(Instr. 3,	spose	d of (D)	5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	
Common Stock						(-)		623.95 <u>(1)</u>	D	
Common Stock	11/17/2004			Р	500	A	\$ 36.39	500	Ι	Keogh Plan

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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 Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned

 (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	4. Transactio Code (Instr. 8)	5. ofNumber of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)		ate	Secur	unt of rlying	8. Price of Derivative Security (Instr. 5)	9. Nu Deriv Secur Bene Own Follo Repo Trans (Instr
			Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		

Reporting Owners

Reporting Owner Name / Address	Relationships						
1 9	Director	10% Owner	Officer	Other			
PEIRCE ROGER D 12352 N. FAIRWAY HEIGHTS DRIVE MEQUON, WI 53092-2200	Х						
Signatures							
Ingrid K. Johnson for Roger D. Peirce	11/18/20	04					
**Signature of Reporting Person	Date						
Evenlage attend of Deserves							

Explanation of Responses:

* If the form is filed by more than one reporting person, see Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

The total shown reflects the one-for-three reverse stock split effective at 12:00 noon EDT on September 20, 2004. The total also includes
 (1) shares acquired in exempt transactions under the dividend reinvestment features of ALLETE's stock purchase and dividend reinvestment plan and is based on plan information available as of November 1, 2004.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.